

City of Murray Lockout Tagout Procedures

Machine: High Service Pump 3				Plant: Water Treatment Plant			
Area: High Service Pump Room		Updated:					
Personal Protective Equipment:							
5	A				87/80 87/90 -4- 19-00 -4-		
Safety	Glasses	Steel Toe Shoes	Hearing Protection (as needed)	Lea	ther Gloves (as needed)		

SAFE OPERATING PROCEDURES:

 Always Lock, Tag, and Try to control hazardous energy sources prior to performing maintenance or service on this machine, when removing or bypassing a guard, and/or under any circumstance where the unexpected start-up or energization of the equipment could cause bodily harm. 	 Use caution tightening or loosening pump spindle due to spindle must be running. *(Spindle components may be HOT) Step ladder may be needed to reach disconnect switch above pump.
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LOCKOUT PROCEDURE:

(Use this procedure before any servicing or maintenance activities are performed where the expected energization, start up, or release of stored energy may cause injury. (I.e. repairs, set-up, clearing parts, etc.)

Lock Out/Tag Out Equipment Needed:



7. Apply valve covers to 3A, 3B, and 3C valves and then

push START button on the High Service Pump 3 main

8. Dissipate or release any stored energy by trying to

breaker box located along the north wall.

apply locks to each.

9. Push STOP button.

- 1. Notify all affected personnel that you intend to lockout the equipment.
- 2. Clear the area and equipment of tools, parts and other materials.
- 3. Identify High Service Pump 3 disconnect switch in the High Service Pump Room located above Pump 2 on the east side.
- 4. Denergize knife switch by turning to OFF position.
- Apply hasp, lock, and tag on knife switch.
 NOTE Tag shall include date taken out of service, person/persons that took out of service, and work being done.

Energy Sources: Magnitude: 460V Energy Isolation Device Breaker box located above & Location: Pump 2 on east side After Servicing or Maintenance: Verify all controls are "off" or in neutral position. 1. Prepared by: Date: Clear machine or equipment of tools, parts, or people. 2. 3 Make sure all guarding is in place. Approvals: Notify affected personnel that the machine or equipment will be re-4. energized. Remove locks, devices, and tags from energy isolation devices. 5. 6. Re-energize or power-up machine by returning energy isolating devices to normal operating position.