City of Murray Lockout Tagout Procedures

Machine:	Air compressor		Plant:	Street Department
Area:	Garage	Updated:	October 25,	2013
<u>Personal</u>	Protective Equipment:			



SAFE OPERATING PROCEDURES:

- Always perform Lock, Tag, and Try to control hazardous energy sources prior to performing maintenance or service on this machine, when removing or bypassing a guard, and/or under any circumstance where the unexpected start-up or energization of the equipment could cause bodily harm.
- The secondard power source is located on the wall behind the compressor in the form of a knife switch.

LOCKOUT PROCEDURE:

(Use this procedure before any servicing or maintenance activities are performed where the expected energization, start up, or release of stored energy may cause injury. (i.e. repairs, set-up, clearing parts, etc.)

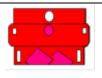
Lock Out/Tag Out Equipment Needed:













₋ock Tag Hasp

Ball Valve Cover Breaker Device

Before Servicing or Maintenance:

- 1. Notify all affected personnel that you intend to lockout the equipment.
- 2. Clear the area and equipment of tools, parts and materials.
- 3. Shut down the equipment by following normal shut down procedures and leaving all controls in the off position.
- 4. Identify Air Compresor on the control panel in the closet off the break room. (#5 & 7)
- 5. Bring the machine to "zero energy state" by shutting breaker to the OFF position.

- 6. Apply breaker device, lock, and tag to breaker.
- 7. Turn the switch knife to the OFF position.
- 8. Apply lock, tag, and hasp through lock hole on knife switch.
- 9. Dissipate or release any stored/residual energy as necessary from
- 10. Turn the ball valve to the OFF position and apply the ball valve cover, lock, and tag.
- 11. Verify motor has no energy by turning switch on at the power box located outside by the motor.
- 12. Return controls to off or neutral position.

Energy Sources:	11	41		
Magnitude:	480 V	480 V	Up to 135 PSI	
Energy Isolation Device & Location:	Breaker box in closet in break room	Behind compressor on wall. Ball Valve	Side of compressor near garage doors	
Lockout Method:	Apply breaker device, lock, and tag to circuit breaker.	Apply Hasp, Lock, and Tag to breaker.	Apply ball valve cover, lock and tag to air valve.	

After Servicing or Maintenance:

- 1. Verify all controls are "off" or in neutral position.
- 2. Clear machine or equipment of tools, parts, or people.
- 3. Make sure all guarding is in place.
- Notify affected personnel that the machine or equipment will be re-energized.
- 5. Remove locks, devices, and tags from energy isolation devices.
- 6. Re-energize or power-up machine by returning energy isolating devices to normal operating position.

Prepared by:	Date :
Approvals:	

City of Murray Lockout Tagout Procedures

Lockout lagout Procedures									
Mac	hine:	Hoist Crane	<u> </u>			Plant:	Street Departm	ent	
Area		Outdoor Ga		Upda		ober 25, 2			
<u>Per</u>	rsonal	Protectiv	ve Equipment:				_		
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S	Safety (Glasses	Steel Toe Shoes	Leather Gl need	•				
SAF	E OPE	RATING	PROCEDURES:						
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<u>En</u>	ergy \$	Sources:	11						
		Magnitude:	480 V						
		gy Isolation & Location:	Control Panel in Influent Control Building						
	Lock	out Method:	Apply Lock and Tag to Disconnect						
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6.	Re-energ	gize or power-	 and tags from energy isola up machine by returning enerating position. 						

City of Murray Lockout Tagout Procedures

Machine: Street Right Street Room Personal Protective Equipment: Safety Glasses Steel Toe Shoes Leather Gloves (as needed) Safety Glasses Steel Toe Shoes Leather Gloves (as needed) Safety Glasses Steel Toe Shoes Leather Gloves (as needed) Safet OPERATING PROCEDURES: 1. Always perform Lock, Tag, and Try to control hazardous energy sources prior to performing maintenance or service on this machine, when removing or bypassing a guard, and/or under any circumstance where the unexpected start-up or energization of the equipment could cause bodily harm. COCKOUT PROCEDURE: (Use this procedure before any servicing or maintenance activities are performed where the expected energization, start up, or release stored energy any cause injury, (i.e. repairs, set-up, clearing parts, etc.) Lock Tag Air Block Before Servicing or Maintenance: 1. Notify all affected personnel that you intend to lockout the equipment. Shut down the equipment by following normal shut down procedures and leaving all controls in the off position. 4. Identify the blue air line on the Andrus DR side of the building. Energy Sources: Magnitude: Energy Sources: Magnitude: Energy Sources: Magnitude: Cockout Method: Blue hose on Andrus DR side of the building. Blue hose on Andrus DR side of the building. Setum controls to off or neutral position. Blue hose on Andrus DR side of the building is in place. 1. Werity all controls are Crift or in neutral position. Disconnect hose and block building is in place. 1. Werity all controls are Crift or in neutral position. Prepared Date by: Approvals: Prepared Date Date Date Setum Date Date Date Date Date Date Date Date	Lockout lagout Procedures										
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